

# DECLARATION OF CONFORMITY

No. 2018-02-11-05

**Product name:** PE DN110 mm profiled drainage pipes with 120°, 220° and 360° perforation

**Product identification element:** PE DRAINAGE 120°, 220° or 360°

**Product technical regulation:** Factory production control (FPC);

**Product application area:** Buried drainage systems

Declared product properties	Unit	Value			Method
Material	-	PE			Factory production control
Nominal outside diameter DN	mm	110			
Angle of effective intake area	-	~ 120°	~ 220°	360°	
Slot length min	mm	17,3	13,0	10,0	
Slot wide min	mm	1,2	1,2	1,2	
Rows of slot each vallery	-	3	4	6	
Intake area	cm <sup>2</sup> /m	54	54	62	
Ring stiffness	kN/m <sup>2</sup>	≥ 8			EVS-EN ISO 9969:2016
Short time ring stiffness	kN/m <sup>2</sup>	≥ 400			SS 3542:1985
Impact resistance at 0 °C, H50	mm	≥ 900			SS 3520:1985

**Manufacturer:** Pipelife Eesti AS  
Põrguvälja tee 4, Lehmja, Rae vald, Harjumaa 75306, Estonia

**Place of manufacturing:** Pipelife Eesti AS  
Põrguvälja tee 4, Lehmja, Rae vald, Harjumaa 75306, Estonia

With this declaration of conformity Pipelife Eesti AS declares that the products conform to the requirements as stated in above mentioned product technical regulations and declared product properties.

Pipelife Eesti AS holds the certificate of conformity no Q-025-18 issued by Inspecta Estonia OÜ assuring that the quality management system of Pipelife Eesti AS conforms to the requirements of the standard ISO 9001:2015.

**Issue date:** 11<sup>th</sup> of February 2018

**Signed by:**   
Lembit Salla  
Pipelife Eesti AS Technical and Quality Manager



Inspecta Estonia OÜ