

# DECLARATION OF CONFORMITY

No. 2018-02-11-06

**Product name:** PVC perforated agriculture drainage pipes

**Product identification element:** PVC drainage

**Product technical regulation:** Factory production control (FPC);  
SS 3520:1985 Plastics pipes – Circular pipes and fittings for land drainage – Requirements;  
SS 3542:1985 Plastics pipes – Pipes and fittings for land drainage – Testing and inspection;  
EVS-EN ISO 9969:2016 Thermoplastics pipes - Determination of ring stiffness.

**Product application area:** Drainage systems

Declared product properties	Unit	Value					Method/Ref.
Material	-	PVC					-
Nominal measurement, De/Di	mm	58/50	74/65	92/80	128/113	160/145	SS 3520:1985
Slot type no	-	2	3	3	3	3	
Intake area	cm <sup>2</sup> /m	48	53	46	77	77	-
Short time ring stiffness	kN/m <sup>2</sup>	>250			>170		SS 3542:1985
Ring stiffness, SN	kN/m <sup>2</sup>	>6			>4		ISO 9969:2016

**Manufacturer:** Pipelife Eesti AS  
Põrguvälja tee 4, Lehmja, Rae vald, Harjumaa 75306, Estonia

**Place of manufacturing:** Pipelife Eesti AS  
Põrguvälja tee 4, Lehmja, Rae vald, Harjumaa 75306, Estonia

With this declaration of conformity Pipelife Eesti AS declares that the products conform to the requirements as stated in above mentioned product technical regulations and declared product properties.

Pipelife Eesti AS holds the certificate of conformity no Q-025-18 issued by Inspecta Estonia OÜ assuring that the quality management system of Pipelife Eesti AS conforms to the requirements of the standard ISO 9001:2015.

**Issue date:** 11<sup>th</sup> of February 2018

**Signed by:**   
Lembit Salla  
Pipelife Eesti AS Technical and Quality Manager



Inspecta Estonia OÜ